



Front Wheelhouse Section

Removal

NOTE :

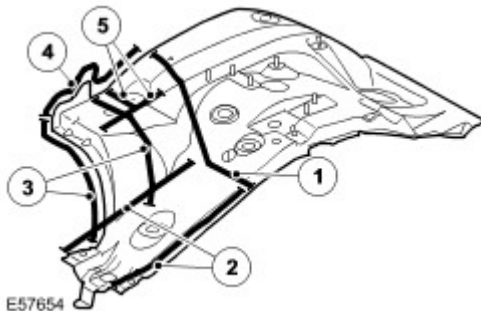
This procedure requires the body to be removed from the integrated body frame.

NOTE :

In this procedure the front wheelhouse section is replaced in conjunction with the front side member section, front wheelhouse reinforcement, hood latch panel and front crossmember.

- 1 . Disconnect both battery cables. For additional information, refer to [Specifications](#) (Section 414-00)
- 2 . Remove the front side member section. For additional information, refer to [Front Side Member Section \(77.30.20/21\)](#) (Section 501-27)
- 3 . Remove the front wheelhouse reinforcement. For additional information, refer to [Front Wheelhouse Reinforcement](#) (Section 501-27)
- 4 . Remove the crossmember. For additional information, refer to [Front Crossmember \(77.20.25\)](#) (Section 501-27)
- 5 . Remove the hood latch panel. For additional information, refer to [Hood Latch Panel \(76.16.22\)](#) (Section 501-27)
- 6 .

Item	Description
1	Butt weld
2	15 spot welds.
3	7 plug welds, 9 spot welds.
4	20 spot welds.
5	9 plug welds.



- 7 . For additional information:
 - Welding. For additional information, refer to [Body Repairs](#) (Section 501-25A Body Repairs - General Information)
 - Corrosion protection. For additional information, refer to [Corrosion Protection](#) (Section 501-25B Body Repairs - Corrosion Protection)



Tolerance checks. For additional information, refer to [Body and Frame](#) (Section 501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks)

Installation

1. Install is the reversal of removal.